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(19) (CA) APPLICATION FOR CANADIAN PATENT (12)

(54) Microbial Inhibition Test Kit and Method

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ABSTRACT OF THE DISCLOSURE

A test kit and method for the detection of antimicrobial drugs at low concentrations in a sample in a test container, such as milk, which includes a *Bacillus stearothermophilus* (BST) tablet and a medium tablet with nutrients to stress the BST and, optionally, a pH indicator. The method comprises preheating a test sample to destroy natural inhibitors, cooling the sample, adding a BST tablet, rapidly heating to effect synchronization of BST germination, adding a medium tablet, incubating and detecting the presence or absence of the antimicrobial drug. The test apparatus includes optionally a test apparatus for the controlled, sequenced heating and cooling of the test sample.

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## DESCRIPTION

## Microbial Inhibition Test Kit and Method

Reference to Prior Applications

This application is a continuation-in-part of U.S. S.N. 07/614,729, filed November 16, 1990 which is a continuation application of U.S. S.N. 07/190,041, filed May 4, 1988, now abandoned.

Background of the Invention

Antimicrobial drugs, particularly those used in animal feed or to treat animals, have been found in milk and food products, such as for example, beta lactams like penicillin and/or tetracyclines, and more recently sulfa drugs like sulfonamides, such as sulfamethazine, have been detected in food products. The detection of these drugs at low levels are most important, particularly sulfa drugs which are allergenic and possibly carcinogenic in nature, even at low levels. Milk is routinely tested for the presence of drugs, like beta lactam, by the use of an inhibition disc assay method. However, such assay method does not detect sulfa drugs or certain other antimicrobial drugs at very low levels.

One technique for detecting sulfa drugs in milk at low levels is by the employment of high pressure liquid chromatography (HPLC) or by receptor assay test method (see U.S. Patents 4,239,745 and 4,239,852, both issued December 16, 1980). Both of such test methods are cumbersome and require costly equipment and highly trained technicians.

A microbiological growth inhibition test method to detect sulfonamides in milk for example has been reported and described in European patent specification 79200277.6 by Beukers et al, published December 12, 1979. This test method has been described as an improvement on the test described in British patent specification 1 467 439, published March 16, 1977 to Lameris

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et al. The Beukers et al test method places spores of Bacillus  
stearothermophilus (BST) into a buffered agar solution, and  
the agar is solidified to form a support medium. The BST in  
the agar solution is prevented from germinating by lack of  
5 nutrients in the agar and/or by low temperature. The nutrients  
for the growth of the BST are prepared separately and are either  
placed in a tablet or on a disc, with the tablet or disc placed  
on the solid agar medium containing the BST before carrying  
out a test. A test sample is then added and the sensitivity  
10 for sulfa drugs is increased by the addition of trimethoprin  
while an indicator is added either to the agar solution prior  
to solidification or to the nutrients so as to provide for  
increased sensitivity for sulfa drugs. However, sensitivity  
is not less than about 100-500 ppb.

15 It is desirable to provide for a microbial inhibition test  
kit, method and apparatus which is simple and effective to employ  
and is sufficiently sensitive to detect very low levels of drugs,  
particularly sulfamethazine in milk and other products.

Summary of the Invention

20 The present invention relates to a test kit and method  
for the detection of drugs, and more particularly to a test  
kit, including a controlled heating and cooling apparatus, and  
method which is sensitive to sulfa and other drugs particularly  
at a level of less than about 50 ppb.

25 The present invention concerns a microbial inhibition test  
kit suitable for the screening of drugs at low concentration  
levels, particularly sulfa drugs, like sulfonamides and more  
particularly, sulfamethazine, for example, in various products,  
such as food products, and particularly milk and dairy products.  
30 The test kit comprises a first BST tablet containing a mixture  
which includes a thermophilic, spore-forming bacteria sensitive  
to the drugs to be tested, and more particularly Bacillus  
stearothermophilus (BST), the BST in a low, but effective amount  
and which BST is inhibited in growth by the presence of a drug  
35 in the sample. Typically, the first tablet is a low

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moisture-containing, compressed, BST-containing tablet which also contains a stabilizer for the BST spores in an inert filler-type material. The tablet contains a low moisture level, for example, less than 2 percent, and more particularly, less than 1 percent moisture and is compressed under such conditions so as to reduce any damage to the BST spores with generally compression being accomplished with a pressure for example of 5 to 10 newtons, for example, 3 to 4 newtons. The BST tablet generally contains a stabilizer for the BST spores, such as for example a carbohydrate, such as lactose, or an amino acid source, such as peptone, or more particularly a combination thereof. The BST tablet usually contains a powdered, inert, water insoluble filler material to provide bulk for compression. Such a material may vary widely, but usually comprises for example a cellulose-type material such as an ethyl or propylcellulose or micro crystalline cellulose or celluloid powder. Compression of the BST tablet should take place under such time, temperature, pressure and friction conditions so as to prevent any substantial destruction of the BST spores in the tablet. The first BST tablet may also contain other ingredients, including a small amount of agar or other medium.

The test kit also includes a medium tablet which contains nutrients for the BST spores in the first BST tablet, the amount, type and concentration of nutrients present in the medium tablet are present sufficient to permit the detectable growth of the BST spores, but sufficiently low to provide low resistivity to the drug to be tested, so as to stress the BST during the test procedure and to provide for the detection of an antimicrobial drug, particularly such as a sulfanamide, to a detection concentration of less than about 50 ppb and as low as 0.5 to 20 ppb. The medium tablet containing the nutrients may comprise for example a portion of a nutrient broth at a level of for example 0.4 grams per liter or less, and more particularly carbohydrates as nutrients at a total amount of about 1.0 grams per liter or less. Suitable carbohydrates would

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include, but not be limited to glucose, fructose, sucrose, and maltose. Generally, amino acids may include, but not be limited to, tryptone, peptone and beef extract and similar products for example at a level of about 0.15 grams per liter or more particularly, 0.08 to 0.12 grams per liter.

Generally, the tablets include a buffer agent, such as alanine, and for example a potassium or sodium phosphate buffer may be added to provide a pH of about 7.5. The tablets may include for example a salt, such as sodium chloride, as well  
10 as a non-ionic-type detergent, to enhance the sensitivity of the test. Further additives may include for example an antibiotic-free, non-fat dry milk where a test sample is derived from milk or a dairy product to reduce the variation in the test between test samples. The tablets also may include a  
15 thickening agent, such as a colloidal silica; a lubricant, such as a glycol, like polyethylene glycol; vitamin and phosphate sources. Other additives may include for example a calcium-chelating agent present in an amount to complex or chelate calcium in the test sample, such as ethylenediaminetetraacetic  
20 acid (EDTA) or ethylene glycol tetraacetic acid (EGTA) which additives are particularly effective in providing a sensitive test to tetracycline and tetracycline-type antibiotics, providing a sensitivity for example of 25 to 50 ppb or less. Other additives include antifolate agents, such as trimethoprin (TMP)  
25 or methotrexate (MTX) or primethamine (PMA) to enhance the sensitivity of the test. The test results may be interpreted by the employment of a pH color indicator which can be based on an acid-base or redox or glucose monitoring and particularly where a pH color indicator is used, may comprise bromocresol  
30 purple or phenol red or a redox color indicator. Usually, the pH color indicator is added to the medium tablet while the calcium chelating or antifolate agents and buffers are usually added to the medium tablet.

The test kit also includes a test container, such as for  
35 example a multiwell plate, a test tube in which the BST tablet,

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the medium tablet and test sample may be introduced, heated, cooled and incubated so as to permit the rapid and efficient assay screening of drugs by the absence of change or change in color of the pH indicator included or by monitoring the glucose.

The test method is directed to a test for the determination of drugs, such as sulfa drugs and other antimicrobial drugs, in a test sample at a defined, low concentration level, particularly at concentration levels where sulfamethazine and sulfa drugs are below about 50 pph. The test method comprises placing a defined amount of a test sample into a test container and heating the sample to a temperature sufficiently high to destroy the natural inhibitors in the sample, and thereby enhancing the further sensitivity of the test, such as for example, heating a test sample derived from raw or pasteurized milk to a temperature of about 100°C for about one to five minutes. The test method includes cooling the heated sample to a defined lower temperature, for example, to a temperature of less than about 85°C and more particularly, about 80°C to 85°C. The test method then includes adding the BST-containing tablet to the cooled test sample, the tablet comprising a low moisture-containing, compressed tablet of the BST spores, a stabilizer and an inert bulking and filler material. Thereafter, the test container with the BST spores and the sample are rapidly heated to a defined temperature to heat shock the BST spores so as to affect generally synchronous germination of the BST spores. Generally, the rapid heating of the BST spores in the test sample is done to a temperature of about 100°C or more for about 0.1 to 2 minutes. Antifolate agents such as TMP tend to be destroyed on heating; therefore, TMP is typically added to both the BST tablet and the medium tablets to insure the presence of TMP in the test to enhance sensitivity particularly for sulfa drugs.

The test method includes adding a medium tablet containing the nutrients to the heat-shocked BST spores and test sample

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in the container. A medium tablet comprising nutrients merely sufficient for the growth of the BST spores, but sufficiently low to provide for low resistivity to the drug to be tested so that the test is particularly sensitive. The test container  
5 containing the test sample, BST and medium with the nutrients are then incubated, for example, at an incubation temperature of 65°C±1°C and incubation time for about 2 hours 45 minutes to 3 hours 15 minutes. The test method includes terminating the incubation at the defined end of the incubation period,  
10 either by removing the test sample from the incubator or by rapidly increasing the incubating temperature to over about 75°C for a time period to terminate further growth of the BST. Thereafter, the presence or absence of the drug in the sample within a defined concentration level is detected, particularly  
15 simply by observing the absence or change of color of the pH color indicator included or by glucose monitoring or a redox indicator. A sulfa drug, particularly a sulfamethazine, present in an amount of less than 20 ppb will test positive. The sensitivity may be as low to sulfa drugs like sulfamethazine,  
20 as low as 10 ppb or lower, thereby providing for an extremely sensitive test kit and method for hitherto available to possible.

The test kit and method permits the sensitive determination of antimicrobial drugs in a wide variety of materials, particularly in food products and body fluids, for example,  
25 but not limited to: raw and pasteurized milk; urine; and other body fluids; and meat. Generally, test samples taken from the material to be tested are placed in liquid form and a defined volume of liquid may be optionally added to the test container, while the tested material placed in liquid form and liquid  
30 aliquots taken. The test kit and method are sensitive for example to 0.5 to 20 ppb levels of sulfonamides depending on the individual sulfa drug tested. The test kit and method also have excellent sensitivity to aminoglycosides, especially to gentamicin to a level of about 30 to 80 ppb and neomycin to  
35 a level of about 100 ppb or less. The assay may be performed

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in any test container, such as test tube or a plate and incubated in a heat block or water shaker bath.

The test method may be carried out in an automatic system and apparatus wherein preheating, cooling, heat activation and incubation are controlled in a single, automated system and apparatus. The test kit may include a control apparatus which comprises a metal heating block, such as for example, made of aluminum, having at least one and typically a plurality of openings therein to form and arrange for the insertion of a test container, more generally a test tube, to be heated with electrical means, e.g. coils in the block, to heat the metal block so that the test tube and the test sample will be rapidly heated to defined temperatures as required in the test method. The test apparatus also includes a separate metal cooling block, typically of aluminum, and generally of defined and greater mass than the heating block to provide for the rapid cooling of the heating block when placed in contact therewith to the defined cooled temperature as required in the test method. Generally, the heating and cooling blocks are placed in a spaced apart heating position when the heating of the sample containers are required and are placed in an adjacent, contacting, heat exchange cooling position when cooling of the sample containers are required. The heating and cooling blocks are moved between positions by tilting the control apparatus to provide for slidable movement of the blocks. The incubation is done in the tilted position to enhance the oxygen transfer rate. The test apparatus also includes electrical circuitry and control programming means based in the test method to provide for the sequential timed heating of the heating block and to signal the time period for the movement of the heating and cooling blocks between heating and cooling positions and to provide signal means, e.g. lights or audible means, for the termination of the various test steps and the termination of the incubation and termination of the test sequence. While the control apparatus is useful in the test method, the control apparatus may be usefully employed

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where rapid heating and cooling of test samples at defined test times are of importance.

The test kit and method have significant advantages over prior art inhibition, disc-type tests in that the test kit and method do not require the employment of agar or an agar-type support. The use of a separate BST tablet and a medium tablet provides for a long shelf life, typically of at least a year, and where storage may be accomplished at ambient temperatures, such as 60°F to 70°F. In contrast, the prior art test method requires a solid agar medium with the BST which has a limited shelf life of not more than about three to six months and which medium must be stored at refrigerated temperatures of 40°F. The test kit and method are also more sensitive than the prior art test. The test kit and method do not require the employment of a paper disc or the reading of the test sample by visual examination of a zone of inhibition around the periphery of the disc. Therefore, the test kit and method represent a significant advance, both in simplicity, convenience, shelf life and sensitivity in the determination of antimicrobial drugs.

The test kit and method have been described as employing separate BST and medium tablets; however, it is recognized that a single tablet may be prepared and used rather than separate tablets provided that the single tablet or composition preparation prevents the growth of the BST in the tablet in the presence of the nutrients, such as for example by segregating, coating or otherwise treating the BST spores or the nutrients to prevent interaction and provide for long shelf life.

The test kit, including the control apparatus, and method provide a simple, antimicrobial drug screening test. The test is sensitive to beta lactams, tetracycline, sulfa drugs, amino glycosides and macrolides concentration levels as follows, with the following concentration range in ppb per minimum positive color:

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Penicillin	2.4 to 3.6
Sulfamethazine	15-20
Sulfadimethoxine	8-10
Gentamicin	10-20
Oxytetracycline	80-100
TyloSin	40-60

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The test kit and method are a qualitative test kit and method intended for determining antimicrobial drugs, particularly for raw and pasteurized milk testing. The tablets in the test kit may still have a shelf life at room temperature at 20°C to 25°C for up to one year. The test kit and method develop in approximately 2 hours and 55 minutes. The test kit may also contain for example microbial tablets in a blister pack for example of 20, medium tablets in blister packs for example of 20, negative control tablets in blister packs of 2, a pipet, water, pipet tips and test tubes. The equipment employed include an automatic test block to carry out the test sequence, test tube caps which are reusable, a 0.2 ml pipet and a marker pen.

The ingredients and additives as described for use in the BST and medium tablets may vary as desired and may be adjusted in order to provide for particularly sensitive detection of particular drugs. Typically, the BST spores should not be used in excess, but sufficient to permit growth and to provide for detection of the antimicrobial drug, and generally are employed for example in the amount of  $10^6$  to  $10^7$  spores per tablet.

The test kit, method and apparatus of the invention will be described for the purposes of illustration only in connection with certain preferred, illustrated embodiments; however, it is recognized that various changes, modifications, additions and improvements may be made to the test kit, method and apparatus by those persons skilled in the art without departing from the spirit and scope of the invention.

#### Brief Description of the Drawings

Fig. 1 is a perspective illustrative view from above of a test apparatus for carrying out the test method of the invention showing the test apparatus in a heating position.

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Fig. 2 is a perspective, illustrative view from above of the test apparatus of Fig. 1 showing the test apparatus in a tilted position for cooling and incubation.

Fig. 3 is an illustration of the front control panel of the test apparatus of Fig. 1.

Fig. 4 is an illustrative, partially sectional side plan view of the apparatus of Fig. 1.

Fig. 5 is an illustrative, partially sectional side plan view of the test apparatus of Fig. 2.

Fig. 6 is an illustrated electrical circuitry and programming diagram of the test apparatus.

Fig. 7 is an illustrated electrical circuitry diagram of the electrical power supply used in Fig. 6.

Fig. 8 is a graphical illustration of a test method employing the test apparatus showing the temperature in degrees Centigrade (Temperature Deg C) versus the time in minutes (Time Mins) of a test sample.

Fig. 9 is an enlarged graphical illustration of a portion of the test method shown in Fig. 8.

#### Description of the Embodiments

Compressed, low moisture BST and medium tablets were prepared with the following composition:

	<u>Ingredients</u>	<u>BST Tablet</u>	<u>Medium Tablet</u>
5	1. Microcrystalline cellulose (tablet bulking agent and binder)	22.6 mg	25.5 mg
	2. Sodium chloride (isotonic agent)	1.6 mg	1.6 mg
	3. Polyethylene glycol (PEG) (lubricant)	600.0 ug	600.0 ug
10	4. A powdered milk - skimmed, dried, 953.0 ug antibiotic-free (general supplement and nutrient)	953.0 ug	953.0 ug

a) The powdered milk may be substituted by other materials where the test is designed to test other samples, such as urine or blood. The presence of the antibiotic-free test sample materials aids in eliminating differences between test samples.

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	5.	Tryptone (amino acid supplement)	100.0 ug	100.0 ug
	6.	Alanine (amino acid supplement and buffer)	100.0 ug	100.0 ug
5	7.	Potassium phosphate (buffering agent and phosphate source)	76.0 ug	76.0 ug
	8.	Dipeptide (amino acid source)	12.6 ug	12.6 ug
	9.	Bromocresol purple (pH indicator)	15.0 ug	15.0 ug
	10.	Colloidal silica (stabilizer and thickener)	9.3 ug	6.3 ug
10	11.	Beef extract (vitamin source)	0.74 ug	0.74 ug
	12.	d) Trimethoprim (optional folic acid analog-sensitizer)	29.2 ug	29.2 ug
	13.	Non-ionic surfactant (to increase penetration of BST spores)	0.15 ug	0.15 ug
15	14.	EGTA-chelating agent Tween-80	142.7 ug	142.7 ug
	15.	c) BST spores	2.90 ug	-0-
	16.	Glucose	500 ug	500 ug

The above BST and medium tablets used in a test tube as the test container with a liquid sample, such as milk, provide enhanced antimicrobial drug sensitivity in the described test method, as follows:

- 25 b) In the above example, the amino acid source is split between the tablets; however, 5% to 20% or less of the amino acid source may be placed in the BST tablet and the rest in the medium tablet. The total amino acid source is fixed to stress the BST to increase sensitivity.
- c) The BST spores may vary in concentration, but never exceed  $10^7$ /ml.
- 30 d) To increase sensitivity for sulfa drugs. The above tablets have a long shelf life and need not be refrigerated, but stored at room temperature, 20°C to 25°C, for up to one year.

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## MINIMAL DETECTION LEVELS

Antibiotic	Prior Art	Invention
BETA-LACTAMS		
5 Cephalixin	50	50
Oxacillin	--	8
Metacillin	8	10
Penicillin (various)	2	3
10 Cephapirin	8	10
Cloxacillin	20	30
Ceftiofur	50	40
Ampicillin	4	4
Cefalonium		
15 Cefadroxil		
Amoxicillin		

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Antibiotic	Prior Art	Invention
SULFONAMIDES		
Sulfamethoxazole	---	5
5 Sulfaquinoxaline	---	8
Sulfamethizole	100	10
Sulfisoxazole	100	8
Sulfadimethoxine	100	8
Sulfapyridine	250	20
10 Sulfamethazine	500	15
Sulfadiazine	250	20
Sulfachloropyridazine	---	5
Sulfamerazine	---	20
Sulfathiazole	100	10
15 Dapsone	---	0.5
Sulfacetamide	---	50
Sulfanilamide	1000	50
Sulfadoxine	---	5
AMINOGLYCOSIDES		
20 Streptomycin	4000	600
Kanamycin	10000	1500
Gentamicin	250	50
Neomycin	1000	75

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Antibiotic		Prior Art.	Invention
MACROLIDES			
5	Erythromycin	400	200
	Tylosin	100	40
TETRACYCLINES			
	Tetracycline	200	50
	Chlorotetracycline	500	150
	Oxytetracycline	200	80
OTHERS			
10	Novobiocin	500	600



The test kit and method provides for nutrients and bacteria or BST spores stabilized in dry, compressed tablets (separately or together) which are introduced into a liquid sample. The test method in the liquid phase does not require any agar or diffusion barrier, thus better contact of inhibitors and BST spores or bacteria is achieved. The test method may use test tubes and multiwell plates and be incubated in the standard form heat block/water bath or employing the control test apparatus. The composition of the tablets and test method, e.g. heating times, may vary to provide for select sensitivity to particular antimicrobial drugs, such as the variation in BST spore concentration. As illustrated, a pH color change indicator usually shows the test results with a yellow color indicating a negative test, and a blue color indicating a positive test e.g. sulfa drug present at a concentration level of greater than 10 ppb.

The microbial inhibition test method may be carried out without the use of the control special heating incubator-cooling test apparatus. The test method provides a single screening test based on color change with the test results for all members of an antimicrobial drug family. For example, in the described tablets, the concentration range (ppb) for a minimum positive (blue) color would be: penicillin, 2.4-3.6; sulfamethazine, 15-20; sulfadimethoxine, 8-10; gentamicin, 30-80; and tetracycline, 30-80.

The test kit may comprise a plurality of separate BST and medium tablets generally in a blister package form and one or more negative control tablets and requires distilled water. The equipment required includes a fixed pipet, e.g. 0.2, and disposable pipet tips, test tubes or multiwell plates, dropper or drop dispenser, 66°. shaker water bath with test tube rack and hot plate to boil water to timer. Then the test kit includes the control apparatus, the water bath, test tube rack and hot plate are not required.

For example, for testing a large number of samples, the test is conducted as follows:

1. Label test tubes (13 x 100 mm) and place in rack.
- 5      2. Add 0.6 ml distilled water into each test tube.
3. Add 0.2 ml of milk sample into test tube and mix well. Use new tip for each sample.
4. Heat test tubes in boiling water for 6 minutes. Remove test tubes to table top to cool.
- 10      5. Add one microbial tablet to each test tube by pushing the tablet through the blister into the test tube with the blunt end of a pencil.
6. Place test tube back in boiling water for 2 minutes. Remove immediately after 2 minutes.
- 15      7. Let cool to the touch (tap water may be used to hasten cooling) and add one medium tablet to each test tube.
8. Cap test tubes with the plastic caps and place in 66°C ± 1°C shaker water bath. Set shaker at 100 rpm.
- 20      9. Start timer for incubation time specified on each kit, e.g. 3 hours.
10. When time is up, remove test tubes from incubator
- 25      11. Observe color change. Blue indicates positive; yellow-green is negative.
- Color can be stabilized for up to 24 hours by placing test tubes in boiling water for 2 minutes.
- The time-temperature profiles will be the same or similar to those graphical profiles of a test shown in Figs. 8 and 9 of the drawings.
- 30      The test method may be carried out particularly for a continually and large number of test samples employing a control test apparatus as illustrated particularly in Figs. 1-5 of the drawings. The test apparatus is a combined automatic heating incubator and cooler with circuitry and programming to provide
- 35

for the signal and timed sequence of the test steps for ease of use of the test user. The apparatus 10 comprises a control housing 12 including a power supply (see Fig. 7) and electrical circuitry (see Fig. 6) with a raised handle 14 and a control panel 16 on the top surface and a short support leg 24 on one side of the housing 12, the handle 14 permitting the user to tilt the apparatus 10 to a tilt position, for example, about 75° from horizontal and to rest the housing on support leg 24 in the tilt position. The apparatus includes a solid, slidable aluminum cooling block 18 with a plurality of uniformly disposed holes 26 passing therethrough for the insertion of test tubes 36 containing the test samples to be incubated. The apparatus 10 includes a solid dimension heating block 20 secured to the one side of the apparatus 10 and heat insulated therefrom by a layer of rubber-foam insulating material 22. The heating block 20 also has a plurality of uniformly distributed holes 26 therein aligned with holes 28 of the cooling block 18 to receive and retain the bottom portion of the test tubes 36. The cooling block 18 is designed of sufficient mass to provide for the desired rapid cooling of the heating block 20 and retained test tubes 36, while the heating block 20 has electrical heating coils (see Fig. 6) to provide for the heating-incubation of the test tubes 36 with the test samples. The test tubes 36 are illustrated in dotted lines in Fig. 1 and 2 and shown with sealed caps in Fig. 3 and 4. The heating block 20 includes legs 30 to support the one side of the block 20. The cooling block 18 includes a central, fixed length rod 32 secured to the cooling block 18 and extending through a hole (not shown) in heating block 20 and designed to support the cooling block 18 in a spaced apart, non-cooling position above the heating block 20 when apparatus 10 is in a generally horizontal position (see Figs. 1 and 4), the bottom portion of the rod 32 resting on the table support-like legs 30. When the apparatus 10 is placed in a cooling position, the apparatus 10 is tilted to rest on support 24 (see Fig. 2 and 4) through the use of handle

14. so that the tilt permits the lower surface of the cooling block 18 now unsupported by rod 32 to slide into direct heat exchange contact with the top surface of heating block 20 (the heating or incubating then finished) and to permit rapid cooling of the block 20 and the retained test tubes 36 with the liquid samples 38. The tilt position is also designed to expose the maximum top surface of the liquid test sample 36 in the tilt position to expose the maximum surface of the test sample 38 to the air (see Fig. 4). The test apparatus optionally may include an Eppendorf fixed pipet 40 secured by chain or cable 52 to a screw on the base using (see Fig. 1; not shown in Figs. 2-4). The control apparatus provides for automatic, preset, preheating, cooling, incubation and fixation of test results (tilt position).

15 The control panel 16 of apparatus 10 is shown more particularly in Fig. 3 and includes a start button S to start the automatic test cycles when the test tube 36 with sample 38 is inserted in holes 26 and 28. The panel includes aligned signal lights 44 with printed instructions opposite each light, the lights operating to signal action in the test method by the user. The panel 16 includes comparative negative and positive color indicators 46 so the test results can be compared with standard indicator colors. The test program can be reset by pressing buttons I and S together. Button I controls the start of the selected incubation period. The panel includes program button P with a digital LED readout 48. The user sets the proper program (time of incubation, etc.) by pushing button P to display a number according to the number on the microbial tablet, for example, numbers 1 to 9, with the tablet varied in concentration and ingredients for the detection of particular antimicrobial drugs to a selected sensitivity, and the program selected designed for particular matrices, such as milk, serum, urine, meat and eggs. For example, the number 5 as illustrated in display 48 is for fixed incubation time of 2:55 minutes with lower program numbers of lesser incubation time and higher program numbers

of greater incubation time for a variation of 125-30 minutes in incubation time permitted to the user by the program P button.

Fig. 6 shows the program circuitry of the test apparatus 10, while Fig. 7 shows the power supply circuitry.

5       The test method for the test apparatus in the determination of 10 ppb or less of sulfa drugs in milk samples is as follows:

1. Press S and I buttons together to reset system. Set proper program number on apparatus 10 by button P on panel 16 according to microbial tablet label, e.g. 5 as illustrated, incubation time 2:55 minutes.

2. Label test tube 36 (13 x 100 mm) to identify test samples using marker pen.

3. Draw 0.6 ml supplied distilled water and dispense into test tube.

15       4. Mix milk test sample vigorously to resuspend fat. Add 0.2 ml milk to each tube, using pipet 40 and a new pipet tip for each sample.

20       **FIRST TIME USERS:** Run a negative control along with samples until familiar with colors. Add negative control tablet to 0.6 ml supplied distilled water. Using pipet and a new pipet tip, add 0.2 ml additional supplied water.

25       5. Place test tube 36 in holes 26 and 28 of blocks 19 and 20 and press S button to start selected program.

30       6. When first green light turns on (approx. 6 min., 30 sec. preheat period), tilt apparatus 10 to rest on support 24 and to place block 18 and 20 in contact (see Figs. 2 and 4) to cool test tube. When second green light turns on (approx. 1 min., 30 sec.), tilt block upright and immediately add one microbial tablet to each test tube by pushing through blister pack into test tube with the blunt end of a pen or pencil. Press I button.

35       7. When third green light turns on (approx. 1 min., 45 sec.), tilt block down.

40       8. When fourth green light turns on (approx. 6 min.), tilt block upright and immediately add one medium tablet to each test tube by pushing through blister pack into test tube. Shake test tube from side to side to disperse tablet (5 sec.). Cap test tube and immediately tilt block down.

9. When red light turns on (approx. 2 hrs., 55 min. incubation time), test is complete. (Caution: heating block and test tube may be hot.)

- 5 10. Observe color of sample in fluorescent light or daylight and compare to color references to determine positive or negative.

10 The temperature C° versus time in minutes graphical profile of the test sample above is illustrated in Fig. 8 (with the additional step of heating the test sample after incubation and observation of the test results to preserve the assay results  
15 heat to 90°C for 2 minutes). Fig. 9 shows the enlarged temperature C° versus time in minutes graphical profile of a representative test with the time in minutes at each point shown on the graph. This graphical profile is an enlarged portion of the first part of Fig. 8 shown in dotted lines in Fig. 7  
15 for a specific sulfa drug test.

20 The invention provides a unique sensitive test method for the detection of low concentrations of antimicrobial drugs and other antimicrobial compounds, either manually or by use of the control apparatus illustrated, which test method, test compositions and test kit and control apparatus have many advantages over the present prior art test methods and kits.

## CLAIMS

What is claimed is:

- Claim 1. A sensitive antimicrobial test method to test  
2 a sample for an antimicrobial drug, which method comprises:  
a) placing a defined amount of a liquid sample to  
4 be tested into a test container and are heating the  
sample to a temperature sufficient to destroy natural  
6 inhibitors in the sample;  
b) cooling the sample to a defined lower temperature;  
8 c) adding a BST tablet to the cooled liquid sample,  
the tablet comprising a compressed BST tablet  
10 containing an effective amount of *Bacillus*  
*stearothermophilus* (BST) spores which are inhibited  
12 in growth by the presence of the antimicrobial drug,  
a BST spore stabilizer and inert filler material;  
14 d) rapidly heating the BST spores and the sample  
in the container to a defined temperature to heat  
16 shock the BST spores so as to effect general  
synchronization of germination of the BST spores;  
18 e) adding a medium tablet to the heat-shocked BST  
spores and liquid sample, the medium tablet comprising  
20 amino acid and carbohydrate nutrients for the BST  
in a concentration sufficient to permit the growth  
22 of the BST spores, but sufficiently low to provide  
a low resistivity to the antimicrobial drugs to be  
24 tested;  
f) incubating the sample, BST spores and the medium  
26 in the test container in a tilted position at an  
incubation temperature for a defined incubation time  
28 period;  
g) terminating incubation at end of the a defined  
30 incubation time; and  
h) detecting the presence or absence of the  
32 antimicrobial in the sample at the defined low  
concentration.

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2 Claim 2. The method of claim 1 wherein the test sample  
comprises a milk product.

2 Claim 3. The method of claim 1 wherein the defined low  
concentration level for sulfamethazine as an antimicrobial drug  
is less than about 50 ppb.

2 Claim 4. The method of claim 1 which includes adding a  
defined amount of distilled water to the sample placed in the  
test container.

2 Claim 5. The method of claim 1 which includes preheating  
the sample to a temperature of about 100°C for about 2 to 5  
minutes to destroy natural inhibitors.

2 Claim 6. The method of claim 1 which includes cooling  
the sample to a temperature of about 85°C or less.

2 Claim 7. The method of claim 1 wherein the BST or medium  
tablet, or both, contain lactose and peptone as stabilizers  
and a cellulosic material as a filler material.

2 Claim 8. The method of claim 1 which includes rapidly  
heating the BST spores and sample to a temperature of about  
100°C for about 0.1 to 2 minutes.

2 Claim 9. The method of claim 1 wherein the medium or BST  
tablet, or both, include a non-ionic surfactant.

2 Claim 10. The method of claim 1 wherein the medium tablet  
includes not more than about 0.5 mg of glucose as a carbohydrate  
and not more than about 0.11 mg of tryptan/peptone as an amino  
4 acid source.

2 Claim 11. The method of claim 1 wherein the medium or BST  
tablet, or both, include salt.

2 Claim 12. The method of claim 1 wherein the medium or BST  
tablet, or both, include a pH indicator which by change of color  
permits the detecting of the antimicrobial drug.

2 Claim 13. The method of claim 1 which includes incubating  
the sample BST and medium at a temperature of about 65°C for  
about 2 hours 15 minutes to 4 hours.

2 Claim 14. The method of claim 1 which includes detecting  
the presence or absence of the antimicrobial by observation  
of a change in color in a pH indicator in one or both tablets.

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2 Claim 15. The method of claim 1 which includes  
terminating the incubation of the sample by removing the sample  
and container from the incubator.

2 Claim 16. The method of claim 1 which includes terminating  
the incubation of the sample by rapidly increasing the incubating  
temperature to over about 75°C to 90°C for a time period of  
4 5 minutes or more to terminate further growth of the BST.

2 Claim 17. The method of claim 1 wherein the BST and medium  
tablets are low moisture, compressed tablets, each comprising  
microcrystalline dried cellulose, powdered milk, glucose,  
4 polyethylene glycol, tryptone, alanine, a phosphate, a colloidal  
silica, sodium chloride, EDTA, peptone, and pH color change  
6 indicator.

2 Claim 18. The method of claim 1 wherein the BST and medium  
tablets include a sulfa drug sensitizing amount of trimethoprin.

2 Claim 19. The method of claim 1 wherein the BST tablet  
has less than about 2% moisture.

2 Claim 20. The test method of claim 1 which includes employing  
a plurality of test tubes or test containers and inserting the  
test tubes with the sample within holes in an aluminum heating  
4 block, adapted to be electrically heated, of an automatic  
programmed control apparatus.

2 Claim 21. The method of claim 19 which includes cooling  
the sample in the test tube for placing an aluminum cooling  
block in a direct heat exchange relationship with the heating  
4 block to provide for cooling the sample in the test tube for  
a cooling time period.

2 Claim 22. The method of claim 1 which includes providing  
control apparatus for insertion of test tubes with the sample  
and the automatic preheating, cooling, incubating in the tilt  
4 position and terminating of the sample by tilting of the control  
apparatus between a generally horizontal position and a tilted  
6 position responsive to signals to the user.

2 Claim 23. The method of claim 22 which includes a control  
panel with light signal means thereon to indicate the start

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4 and end of each test step and standard color indicators of  
positive and negative test results for comparison with the sample  
after testing.

2 Claim 24. A test kit for the screening of antimicrobial  
drugs in a sample which test kit comprises:

- 4 a) a BST tablet which comprises BST spores in an  
effective amount which are inhibited in growth by  
the presence of an antimicrobial in the sample, a  
6 stabilizer for the BST spores and an inert powdered  
filler material;
- 8 b) medium tablet which comprises an amino acid source  
and carbohydrate nutrients for the BST spores, and  
10 a pH indicator which permits the detection of the  
presence or absence of the antimicrobial in the sample,  
12 the nutrients present in a concentration just sufficient  
to permit the detectable growth of the BST spores,  
14 but sufficiently low to provide a low resistivity  
to the antimicrobial drug to be tested; and
- 16 c) a test container in which the BST tablet, medium  
tablet, and sample maybe introduced to form a liquid  
18 sample and heated, cooled and incubated so as to permit  
the screening of antimicrobial drugs by the absence  
20 of change in pH or change in color of the pH indicator.

2 Claim 25. The test kit of claim 24 wherein the BST or medium  
tablet, or both, comprise a lactose and peptone stabilizer and  
a cellulosic inert filler and bulking material.

2 Claim 26. The test kit of claim 24 wherein the medium or  
BST tablet, or both, comprise a non-ionic surfactant, salt,  
glucose, a phosphate buffer and trimethoprin (TMP).

2 Claim 27. The test kit of claim 24 for the detection of  
tetracyclines as an antimicrobial drug and wherein the medium  
or BST tablet, or both, include a calcium chelating agent to  
4 increase the sensitivity of the test to tetracyclines.

2 Claim 28. The test kit of claim 24 wherein the BST table  
is a low moisture tablet having a moisture content of less than  
20.

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2 Claim 29. The test kit of claim 24, which includes a test  
apparatus for the automatic, controlled, timed preheating, cooling  
and incubating of the test container.

2 Claim 30. An automatic test apparatus for use in the  
screening of antimicrobial drugs in a test method, which test  
apparatus comprises:

- 4 a) a metal heating block means having at least one  
opening therein for the insertion of a test container  
6 to be heated and cooled with a sample therein and  
electrical means to heat the block means so that the  
8 container and sample will be heated rapidly to defined  
preheating and heating temperatures;
- 10 b) a metal cooling block means to cool the heating  
block means with the container and sample therein  
12 to a defined cooler temperature;
- 14 c) means to secure the heating and cooling block  
means between a separate, spaced apart, adjacent heating  
position wherein the heating block means heats the  
16 test container and is spaced apart from the cooling  
block means, and a contacting, heat exchange, cooling  
18 position wherein the heating block means with the  
container is cooled by direct heat exchange between  
20 the contacting heating block means and the cooling  
block means;
- 22 d) slidable means to move the heating and cooling  
blocks; and
- 24 e) electrical circuitry and programming means to  
provide for the automatic, timed, sequential heating  
46 of the heating block means to a defined heating and  
cooling temperature and including signal means to  
28 signal the timed periods for movement of the heating  
and cooling block means by the user between the heating  
30 and cooling position and the termination of the test  
method.

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2 Claim 11. The test apparatus of claim 10 wherein the heating  
block and cooling block are composed of aluminum, and the heating  
and cooling block contains a plurality of generally uniformly  
4 aligned, spaced apart, circular openings to receive a plurality  
of test tubes to be employed as test containers.

2 Claim 12. The test apparatus of claim 10 wherein the means  
to move the heating and cooling block means between heating  
and cooling positions includes:

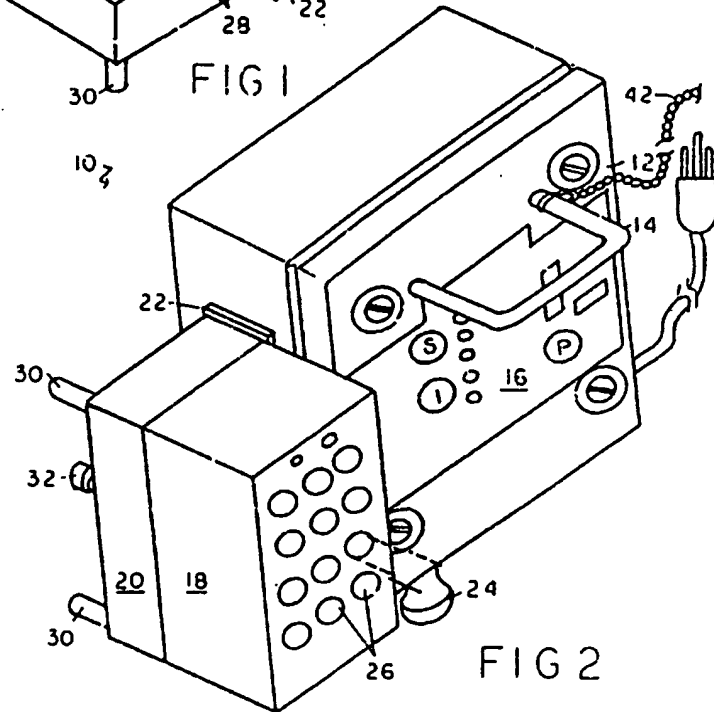
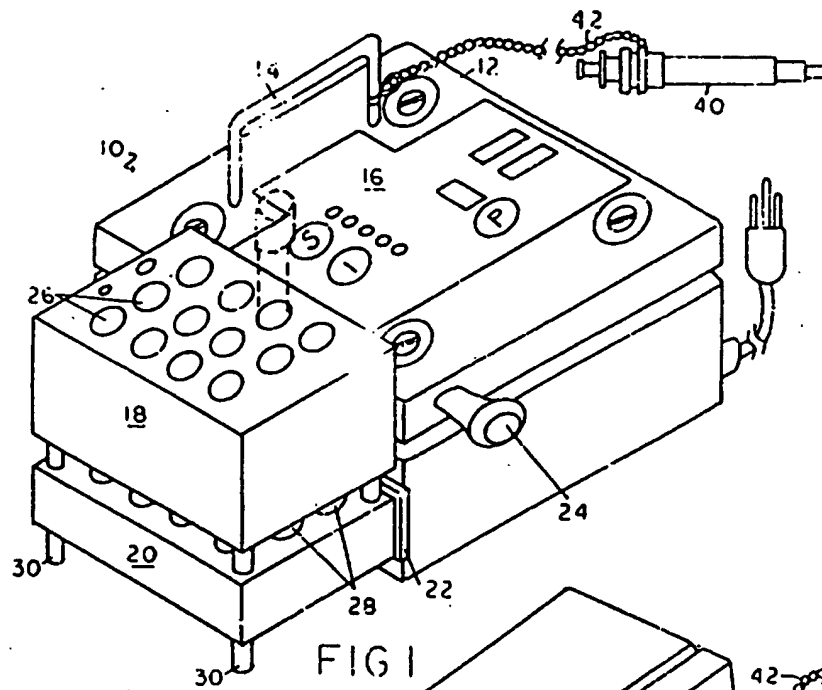
4 a) rod means secured at the one end to the cooling  
block means and extending slidably through the heating  
6 block means to provide for the heating block means  
to be spaced apart from the cooling block means in  
8 a generally horizontal heating position, and for the  
heating block means and the cooling block means to  
10 be in direct heat exchange surface contact in a tilted  
cooling position so that the cooling block means may  
12 cool the heating block means to a lower temperature  
after the heating period; and

14 b) handle means for the user to move the apparatus  
between the horizontal and tilted positions.

Claim 13. The test apparatus of claim 10 which includes  
2 a housing with a visible control panel on the top surface of  
the test apparatus, with the heating and cooling block means  
4 on one side of the housing, the heating block means fixedly  
secured to the one side of the housing and directly beneath  
6 the slidable cooling block means, the heating block means  
electrically heated by an electrical power supply and the control  
8 panel having a start (S) means to start, incubation means (I)  
for the start of the incubation time period, a program means  
10 (P) to having the user select the desired incubation time period  
and light signal means to indicate to the user the sequence  
12 of timed test stops.

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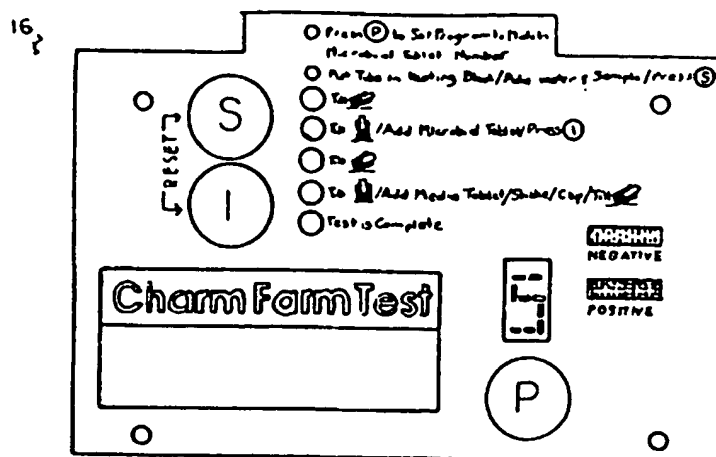


FIG 3

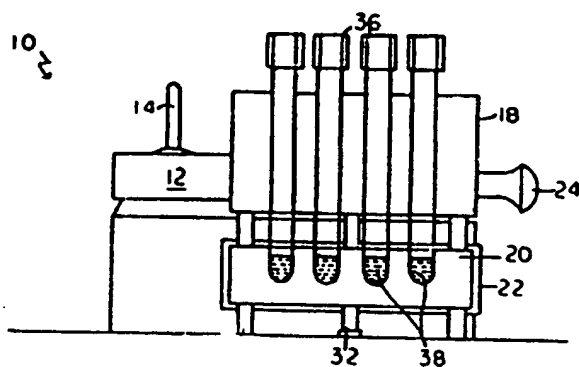


FIG 4

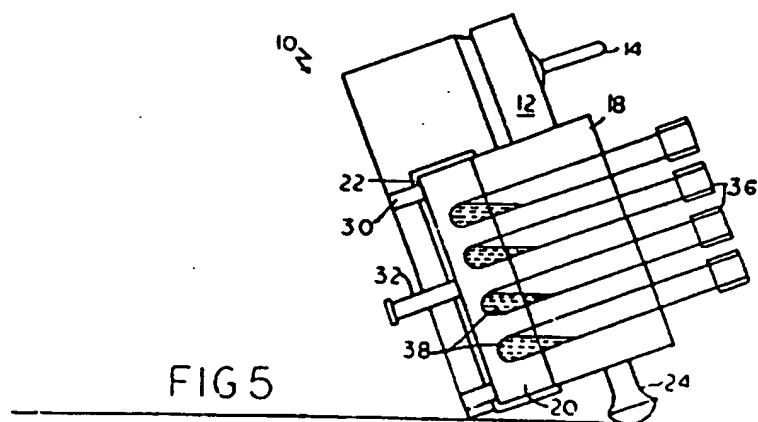


FIG 5

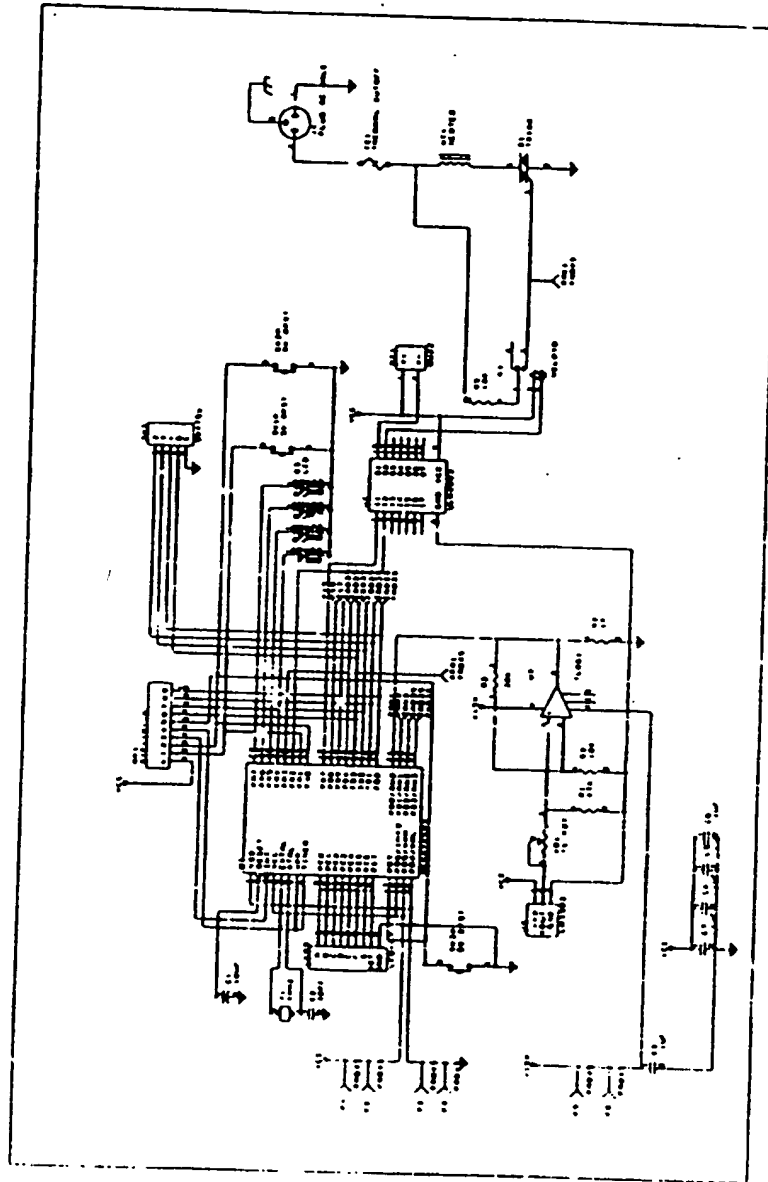


FIG. 6

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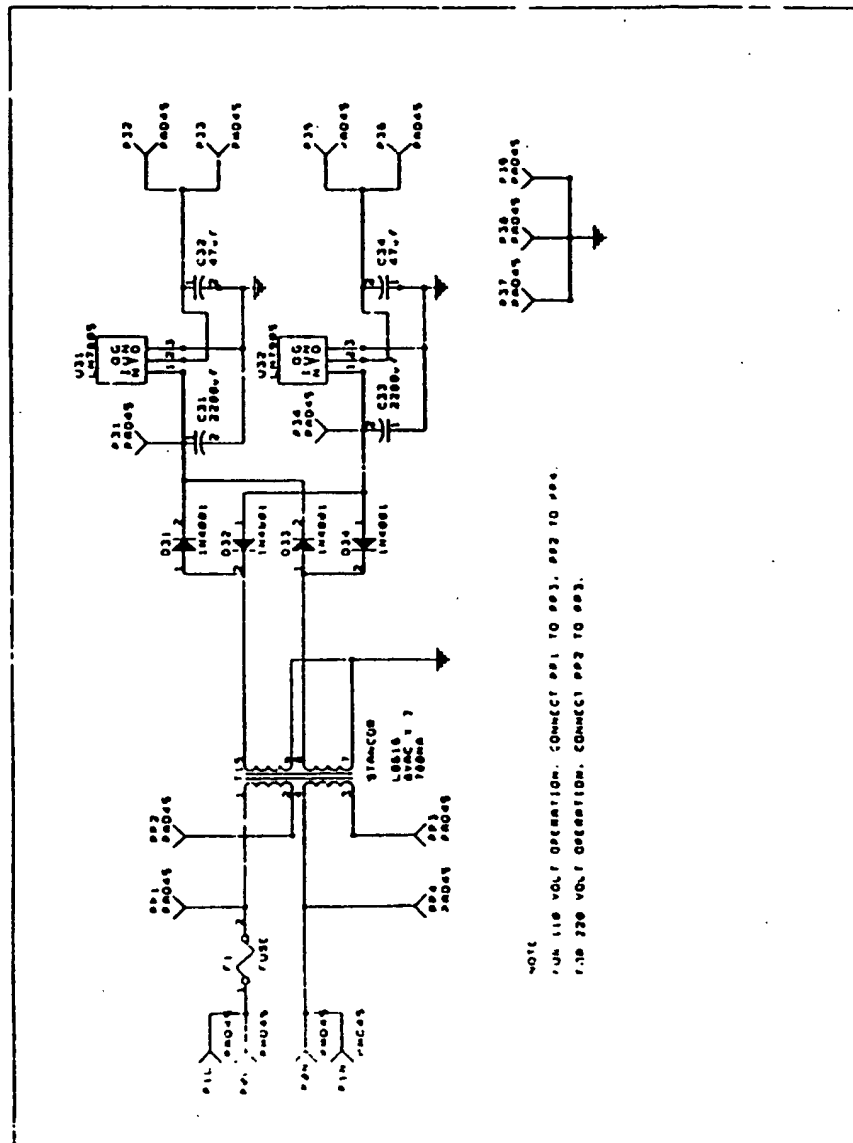


FIG.7

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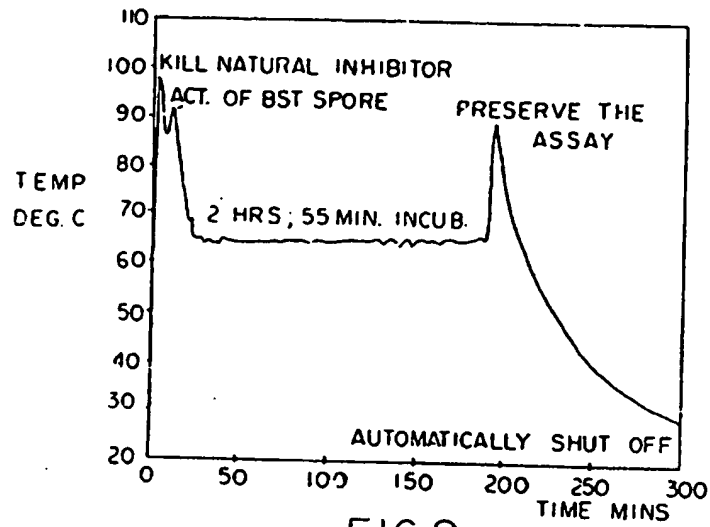


FIG 8

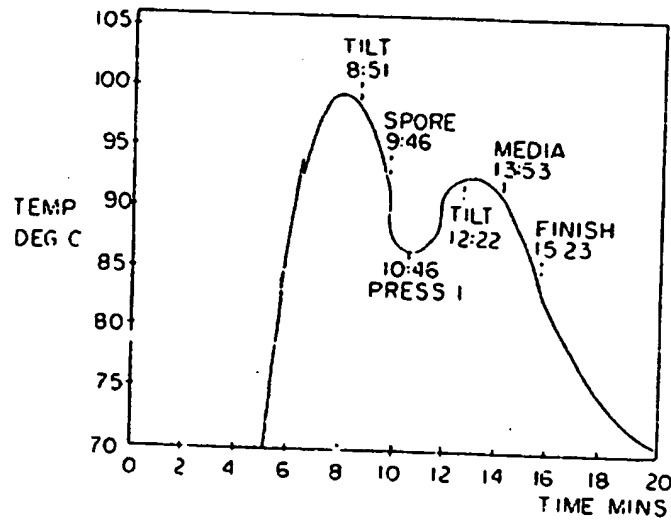


FIG 9

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